Founded in 1936 in the region of Sorocaba, São Paulo State, Votorantim Cimentos is one of the top ten global players in the market for basic building materials. The company produces a wide range of products, including cement, concrete, aggregates, and complementary products. It has several production units and supply facilities in North America, South America, Europe, Asia, and Africa.

In Brazil VC is the leader, with a 38% market share, and sells more than 300 products. It also operates cement plants as well as concrete and aggregate facilities.

In South America, VC has a substantial local presence in Bolivia, Chile, Paraguay, Argentina, Uruguay, and Peru. VC also expanded its global operations by acquiring a 21.2% stake in the equity of Cimpor, one of the world’s largest cement companies with headquarters in Portugal and operations in Brazil and 11 other countries.

VC is one of the world’s largest cement companies, with more than 40,000 employees worldwide, and is one of the 150 Best Places To Work in Brazil according to Guia Você S.A./Exame. It is part of the Votorantim Group, one of the largest conglomerates in Latin America with a significant presence in manufacturing, financial services, and new ventures.

With consolidated investments of R$5 billion from 2007 to 2013, Votorantim Cimentos is forging ahead with its ambitious growth plan. Projects are under way all over Brazil to boost cement production capacity from 27 to 42 million tonnes per year by 2013. The program encompasses new plants and grinding facilities as well as the reactivation, expansion, and modernization of existing units.

The goal is to keep in step with a tendency for demand for cement in Brazil to become regionalized and decentralized, more concentrated in the interior of the country, and thereby to make the company more efficient from an operational and logistical standpoint. Broader geographic coverage and more proximity to markets with high capacity for consumption will also enable VC to offer more agile and higher-quality services to clients and customers, while meeting the strong demand from the domestic construction industry.

Believing in Brazil
More than making cement, our motivation is transforming reality.
In 2006 VC acquired 49% of the cement business in Canada – Cimplace – to integrate it into the Cimpor – Cimentos de Portugal AS to expand its international operating platform.

In 2007 VC acquired the operations of Ivanhoes – one of the largest cement companies in Canada – to integrate it in the Cimpor – Cimentos de Portugal AS to expand its international operating platform.

Also in the North American cement market, it has acquired the plants of the company Valdarama with the purchase of Valdarama's assets in Florida and North Carolina.

In the North American concrete market, it later acquired the operations of Prestige Concrete Products to supply the market in Florida and North Carolina.

In 2010 VC acquired the operations of Bocchi – one of the largest concrete producers in South America – to integrate it into Votorantim Cimentos.

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Votorantim Cimentos is committed to the sustainable development of its business. Its core values for all markets in which it operates are present: economic sustainability, social care for the environment and respect for stakeholders.

**Sustainable Development**

Votorantim Cimentos seeks to provide opportunities for the development of local society and contribute to the sustainable development of the regions in which it operates. In recent years it has implemented many environmental and social measures to reduce its impact on the environment and the local community.

**Environmental sustainability**

At a founding member of the Cement Sustainability Initiative (CSI), a global effort by major cement producers to promote sustainable development, Votorantim Cimentos is an outstanding example of its commitment to efficiency and responsible environmental management.

**Economic stability**

In 2010, Votorantim Cimentos embarked on a new chapter for its development and its strategies for growth and co-responsibility are a strategic factor for its business.

**Financial solidity**

The company is committed to delivering long-term sustainable development, for its good financial performance and ongoing commitment to the expansion of its international platforms.

**Social development for all**

For Votorantim Cimentos, corporate social responsibility is a daily practice. The company contributes to the development of the local society whenever possible and contributes to sustainability and is a daily practice.

**For the Votorantim Group**

Corporate social responsibility is a daily practice. The company contributes to the development of the local society whenever possible and contributes to sustainability and is a daily practice.

**Expanding frontiers**

Relevant presence abroad - a decade

Votorantim Cimentos (VC) share North America as the leading market for its international business. For the major Latin American countries, VC is a leading player in cement, concrete, and aggregates industry. Its structure comprises a number of cement plants, concrete plants, grinding facilities and distribution centers in the Great Lakes region in the USA.

In 2003 VC acquired Suwannee American Cement in a joint venture in the Florida and North Carolina. In 2005 the company's expansion in the USA gathered momentum with the Anderson Group, raising its flag in Florida, one of the most attractive markets for cement and concrete in North America.

In South America VC has expanded inArgentina with cement plants and cement production facilities - Cemento Avallaneda, Uruguay's Cementos Artigas and holdings in Bolivia's Cemento Itacamba, Chile's Cementos Bío Bío, Argentina's Cemento Avallaneda, Uruguay's Cementos Artigas and holdings in Bolivia's Cemento Itacamba, Chile's Cementos Bío Bío, Argentina's Cemento Avallaneda, Uruguay's Cementos Artigas and holdings in Bolivia's Cemento Itacamba, Chile's Cementos Bío Bío, Argentina's Cemento Avallaneda, Uruguay's Cementos Artigas and holdings in Bolivia's Cemento Itacamba, Chile's Cementos Bío Bío, Argentina's Cemento Avallaneda, Uruguay's Cementos Artigas and holdings in Bolivia's Cemento Itacamba, Chile's Cementos Bío Bío.

**Constant growth**

Consolidated presence in four continents: America, Europe, Africa and Asia

**Business Units**

<table>
<thead>
<tr>
<th>Business Units</th>
<th>Cement</th>
<th>Concrete</th>
<th>Aggregate</th>
<th>Mortar</th>
<th>Hydrated Lime</th>
<th>Agricultural Lime</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cement: Canada, Mexico, Argentina, Europe, Asia, Africa, Brazil</td>
<td>40 million tonnes per year</td>
<td>8 million cubic meters per year</td>
<td>35 million tonnes per year</td>
<td>15,500,000 tonnes per year</td>
<td>1,000,000 tonnes per year</td>
<td>3 million tonnes per year</td>
</tr>
<tr>
<td>Cement: USA</td>
<td>42 million tonnes per year</td>
<td>150 million cubic meters per year</td>
<td>150 million tonnes per year</td>
<td>1,000,000 tonnes per year</td>
<td>1,000,000 tonnes per year</td>
<td>3 million tonnes per year</td>
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</tbody>
</table>

**Employees**

In 2011 VC employed some 12,000 people in the Americas, a significant increase from the 8,700 employees in 2009.

Votorantim Cimentos has balanced the growth of its production units in the Americas, with a net income of 8,5 billion in 2010, 8 billion in 2009 and 8,7 billion in 2011.

**Environment**

As a globally leading cement producer, Votorantim Cimentos is committed to reducing its environmental impact and other operations, and committed quality of life for its employees and the communities in which it operates.

**Production capacity**

Votorantim Cimentos operates a number of cement plants, concrete plants, grinding facilities and distribution centers in the Great Lakes region in the USA, Brazil, Argentina and the rest of South America.

**Operating platform**

Votorantim Cimentos operates two cement plants – Charlevoix in Michigan, and Dixon in Illinois – with an annual capacity of 4 million tonnes.
Founded in 1936 in the region of Sorocaba, São Paulo State, Votorantim Cimentos is now one of the top ten global players in the cement, concrete, aggregates and complementary products industry. With a strong presence in cement, concrete, aggregates and complementary products, it has several production units and supply facilities in North America, South America, Europe, Asia and Africa.

In Brazil VC operates more than 80 market plants and sells more than 70 products. In Europe, the company has fully-operated cement plants as well as concrete and aggregate facilities. In South America VC has substantial local investments in Bolivia, Chile, Paraguay, Argentina, Uruguay and Peru.

VC also expanded its global operations by acquiring a 21.2% stake in Cimpor, one of the world’s largest cement companies with headquarters in Portugal and operations in Brazil and 11 other countries.

With 12,000 employees, VC is one of the 150 best places to work in Brazil according to Guia Você S.A./Exame. It is part of the Votorantim Group, one of the largest conglomerates in Latin America with a significant presence in manufacturing, financial services and new ventures.

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Why does Votorantim produce tons of cement every single day?

We produce cement, concrete and aggregates to build. And building isn’t just working at a construction site. It also means thinking ahead. It’s about creating opportunities for thousands of people every year. It’s about being the market leader with ethical conduct and respect. But more important than cement are the great things that are made from it. Because building isn’t just about walls and windows. Building is achieving.